

Cold Finished Bar

Maximum Permissible Seam Depth Limits
For Cold-Drawn Alloy and Carbon Steel Bars



Size in Inches	Non-Resulphurized	Resulphurized
1/2	.010	.012
9/16	.010	.0135
5/8	.010	.015
11/16	.011	.0165
3/4	.012	.018
13/16	.013	.0195
7/8	.014	.021
15/16	.015	.0225
1	.016	.024
1 1/16	.017	.0225
1 1/8	.018	.027
1 3/16	.019	.0285
1 1/4	.020	.030
1 5/16	.021	.0315
1 3/8	.022	.033
1 7/16	.023	.0345
1 1/2	.024	.036
1 9/16	.025	.0375
1 5/8	.026	.0390
1 11/16	.027	.0405
1 3/4	.028	.042
1 13/16	.029	.0435
1 7/8	.030	.045
1 15/16	.031	.0465
2	.032	.0480
2 1/8	.034	.051
2 1/4	.036	.054
2 3/8	.038	.057
2 1/2	.040	.060
2 5/8	.042	.063
2 3/4	.044	.066
2 7/8	.046	.069
3	.048	.072
3 1/4	.052	.078
3 1/2	.056	.084
3 3/4	.060	.090
4	.064	.096
4 1/4	.068	.102
4 1/2	.072	.108
4 3/4	.076	.114
5	.080	.120